

Xtreme S Default Calibration Numbers

Jaw 1 Cutter Data

X-Start:	2132	Y-Start:	1892	Z-Start:	712
Step1-X:	-50	Step1-Y:	1400	Step1-Z:	125
Calib-X1:	2200	Calib-Y1:	1350	Calib-Z1:	35
Calib-X2:	2200	Calib-Y2:	1975	Calib-Z2:	40
X-Start Offset:	0	Y-Start Offset:	0		

Jaw 1 Tracer Data

X-Start:	1681	Y-Start:	1902	Z-Start:	459
Step1-X:	-50	Step1-Y:	1400	Step1-Z:	90
Calib-X1:	1750	Calib-Y1:	1400	Calib-Z1:	35
Calib-X2:	1750	Calib-Y2:	1975	Calib-Z2:	20
X-Start Offset:	0	Y-Start Offset:	0		

Jaw 2 Cutter Data

X-Start:	599	Y-Start:	2310	Z-Start:	0
Step1-X:	300	Step1-Y:	-700	Step1-Z:	0
Calib-X1:	1800	Calib-Y1:	2000	Calib-Z1:	0
Calib-X2:	1800	Calib-Y2:	1960	Calib-Z2:	0
X-Start Offset:	0	Y-Start Offset:	0		

Jaw 2 Tracer Data

X-Start:	503	Y-Start:	1482	Z-Start:	0
Step1-X:	300	Step1-Y:	-700	Step1-Z:	0
Calib-X1:	1200	Calib-Y1:	1200	Calib-Z1:	0
Calib-X2:	1200	Calib-Y2:	1200	Calib-Z2:	0
X-Start Offset:	0	Y-Start Offset:	0		

Jaw 3 Cutter Data

X-Start:	596	Y-Start:	1834	Z-Start:	853
Step1-X:	-100	Step1-Y:	700	Step1-Z:	200
Calib-X1:	800	Calib-Y1:	900	Calib-Z1:	20
Calib-X2:	400	Calib-Y2:	2100	Calib-Z2:	-100
X-Start Offset:	0	Y-Start Offset:	0		

Jaw 3 Tracer Data

X-Start:	173	Y-Start:	1825	Z-Start:	612
Step1-X:	120	Step1-Y:	1400	Step1-Z:	100
Calib-X1:	290	Calib-Y1:	800	Calib-Z1:	10
Calib-X2:	20	Calib-Y2:	2100	Calib-Z2:	-90
X-Start Offset:	0	Y-Start Offset:	0		